



Sumitomo Heavy Industries, Ltd.

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# **TECHNICAL INSTRUCTION**

## **CSA-71A COMPRESSOR UNIT**

***For Service Personnel Only***

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**CROSS REFERENCE**

Thoroughly read this manual and following manuals before using this equipment.

<b>MANUAL NAME</b>	<b>MANUAL No.</b>
OPERATION MANUAL SRDK Series CRYOCOOLER	CD32ZZ-063
TECHNICAL INSTRUCTION RDK-408D2 4K COLD HEAD*	CD32ZZ-160
TECHNICAL INSTRUCTION RDK-408D 4K COLD HEAD*	CD32ZZ-064
TECHNICAL INSTRUCTION RDK-408S2 10K COLD HEAD*	CD32ZZ-161
TECHNICAL INSTRUCTION RDK-408S 10K COLD HEAD*	CD32ZZ-065
TECHNICAL INSTRUCTION RDK-400B SINGLE STAGE COLD HEAD*	CD32ZZ-066
TECHNICAL INSTRUCTION RDK-415D 4K COLD HEAD*	CD32ZZ-070

\* See TECHNICAL INSTRUCTION of Cold Head used.

1 GENERAL INFORMATION

1-1 SPECIFICATIONS

The specifications of CSA-71A Helium Compressor Unit are summarized in **Table 1.1**.

**Table 1.1 CSA-71A COMPRESSOR UNIT SPECIFICATION**

	for RDK-408D2, 408D, 415D	for RDK-408S2, 408S, 400B
<b>Dimension</b>		
Width	550.0 mm (21.7')	
Length	550.0 mm (21.7')*	
Height	885.0 mm (34.8')	
<b>Helium Gas Pressure</b>		
Static	1.60 - 1.65 MPa at 20 deg.C (68 deg.F) (16.3 - 16.8 kgf/cm <sup>2</sup> G) (232 - 239 psig)	1.45 - 1.50 MPa at 20 deg.C (68 deg.F) (14.8 - 15.3 kgf/cm <sup>2</sup> G) (210 - 217 psig)
Operating (High Side)**	2.10 - 2.30 MPa --- approx. (21.4 - 23.5 kgf/cm <sup>2</sup> G) (304 - 333 psig)	2.10 - 2.30 MPa --- approx. (21.4 - 23.5 kgf/cm <sup>2</sup> G) (304 - 333 psig)
<b>Ambient Operating Temperature</b>	5 to 28 deg.C (41 to 82.4 deg.F) 28 to 35 deg.C (82.4 to 95 deg.F) with 5% Capacity Loss	
<b>Weight</b>	140 kg (309 LBS) --- approx.	
<b>Electrical Requirement</b>		
Power Line Voltage (+/-10%)	AC 200V / 50, 60 Hz, 3 phase (3W+PE) ( ground, Commercial Power Source) <b><u>“WARNING”</u></b> <b><u>Do not use inverter for the main power source.</u></b>	
Operating Current	Max. 25 A	
Min. Circuit Ampacity	35 A	
Max. Fuse or Circuit Breaker Size	60 A	
Power Requirement	Minimum 9 kVA Recommended 12 kVA	
Power Consumption	Max. 8.3 kW / Steady State 7.5kW at 60Hz Max. 7.2 kW / Steady State 6.5kW at 50Hz <b><u>See ELECTRICAL SCHEMATIC of “APPENDIX” for detail.</u></b>	
<b>BTU Output</b>	Max. 28,320 BTU/H / Steady State 25,590 BTU/H at 60Hz Max. 24,570 BTU/H / Steady State 22,180 BTU/H at 50Hz	
<b>Pressure Relief Valve Setting</b>	2.61 - 2.75 MPa (26.6 - 28.0 kgf/cm <sup>2</sup> G, 378 - 398 psig)	
<b>Gas Supply Connector</b>	1/2-inch Coupling	
<b>Gas Return Connector</b>	1/2-inch Coupling	

\* Input Power Cable Terminal Cover is 98.0 mm (3.9'). See the **Figure 1.1**.

\*\* The operating pressure varies according to the heat load of cold head and temperature around the equipment.

**“IMPOTANT”**

**Note that the noise level of the whole equipment may exceed 70 dBA depending on the environment it is used in.**

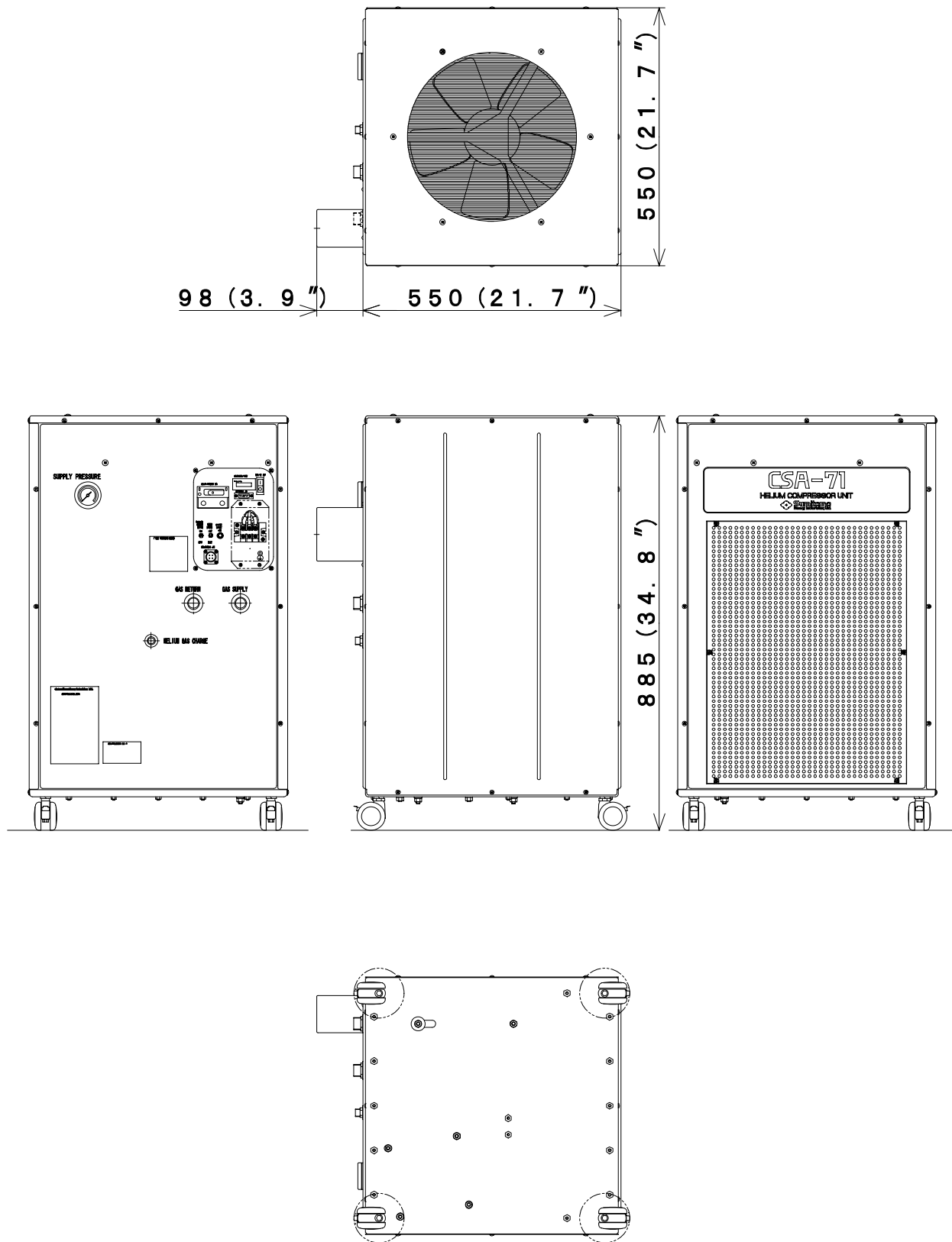


Figure 1.1 OUTLINE VIEW FOR CSA-71A COMPRESSOR UNIT

## 1-2 CONSTRUCTION

The function of the Compressor Unit is to supply high pressure He gas to the Cold Head and re-compress the returned He gas from the Cold Head. The Compressor Unit consists of the following major components: a Compressor Capsule, a Cooling system, Oil separation and injection system, and Adsorber.

### 1-2-1 CONTROLS AND COUPLINGS

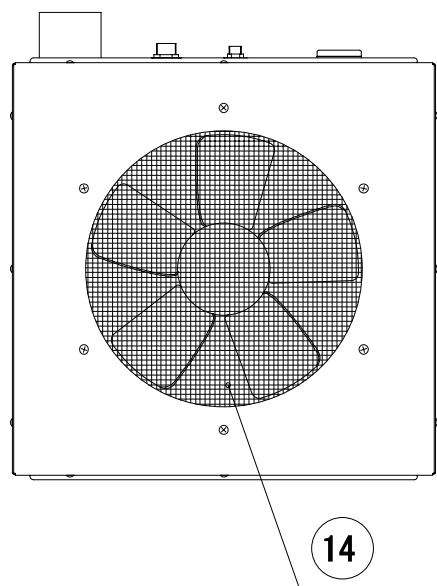
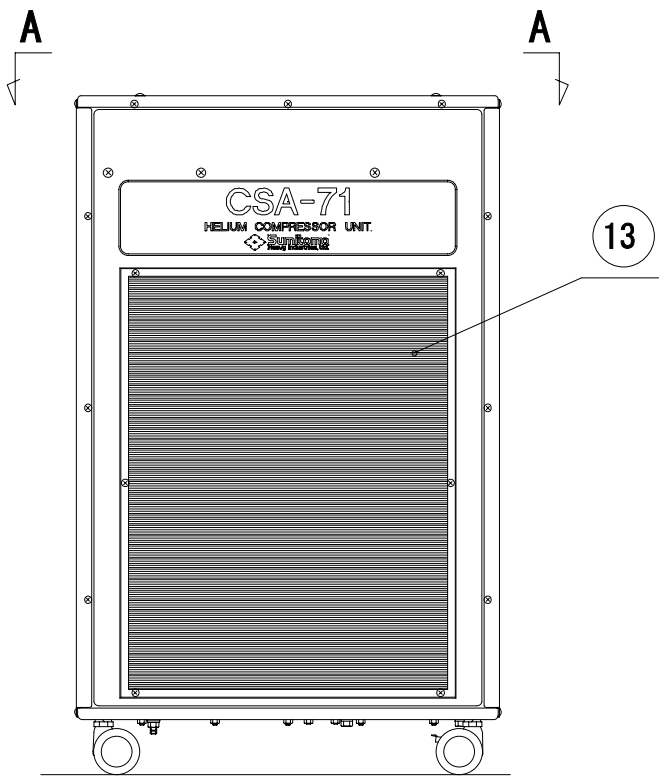
The controls and couplings for CSA-71A are described in **Table 1.2** and **Figure 1.2**.

**Table 1.2 CONTROLS AND COUPLINGS FOR CSA-71A COMPRESSOR UNIT**

No.	ITEM	FUNCTIONS
1	MAIN POWER SWITCH : (DS)	A twist handle for main electric power supply and for protection from over-current and short-circuit.
2	DRIVE SWITCH : (S1)	A seesaw switch for start-up and shut-down operation for the compressor unit. The refrigerating system can be in a operating condition by the DRIVE SWITCH "ON" after switching the MAIN POWER SWITCH "ON" condition.
3	COLD HEAD DRIVE SWITCH : (S2)	A switch for operating the COLD HEAD maintenance only. Under the MAIN POWER SWITCH "ON" and the DRIVE SWITCH "OFF". <b>Caution;</b> <i>Be sure to turn it OFF in normal operation.</i> <i>Using the compressor unit with the cold head drive switch turned ON may result in misoperation or malfunction.</i>
4	SUPPLY PRESSURE GAUGE	To indicate a filled He-gas pressure in the compressor unit, during not in operation of the compressor unit, and a compressed He-gas pressure (Supply Pressure) can be indicated under the operating condition.
5	HOUR METER : (HM)	To indicate a total operating hour of the compressor unit, and the hour counting will be referred for maintenance interval.
6	FIELD TERMINAL : (TB0)	To use for connecting of input power supply cable. At a connecting power cable, verify the phase label markings L1, L2 and L3. The compressor unit cannot be operated in case of miss-connecting the power cable.
7	GROUND TERMINAL	A connector for the earth wiring, and verify the tight connecting for earth wiring as well as power cable.
8	COLD HEAD CONNECTOR : (JC)	To use for connecting the Cold Head Cable to supply a Cold Head driving power.
9	EXTERNAL CONNECTOR : (JR)	To use for the external signal output of condition monitoring for the compressor unit. The connector to be "D-Sub 15 Pins (Female type)" in use. <b>Warning;</b> <i>Pay special attention to its wiring when using the external connector on the Compressor Unit.</i> <i>Connecting a jumper wire between Pins No.6 - No.8, No.6 - No.13 and No.6 - No.15 may result in misoperation in some of safety devices in the equipment, causing electric shock, burn or malfunction.</i>
10	HE-GAS SUPPLY CONNECTOR	To use for connecting a Flex Line (for Supply He-gas line)
11	HE-GAS RETURN CONNECTOR	To use for connecting a Flex Line (for Return He-gas line)
12	HE-GAS CHARGE CONNECTOR	To use for charging and refilling a He-gas.

**Table 1.2 CONTROLS AND COUPLINGS FOR CSA-71A COMPRESSOR UNIT  
(Continued)**

<b>13</b>	AIR SUCTION GRID	An inlet of cooling air for the Compressor Unit.
<b>14</b>	AIR DISCHARGE GRID	An outlet of cooling air for the Compressor Unit.
<b>15</b>	REMOTE DRIVE SWITCH : (S3)	The compressor unit can be operated remotely with the external control by switching "EXT", and cannot be started up in condition of switching "EXT" after the Drive Switch operated.
<b>16</b>	INDICATING LAMP : (HL)	To indicate an Open/Shut condition of the Solenoid Valve (SV) ; Solenoid Valve : "Shut" ----- the Lamp "ON" "Open" ----- the Lamp "OFF"



DETAIL A-A

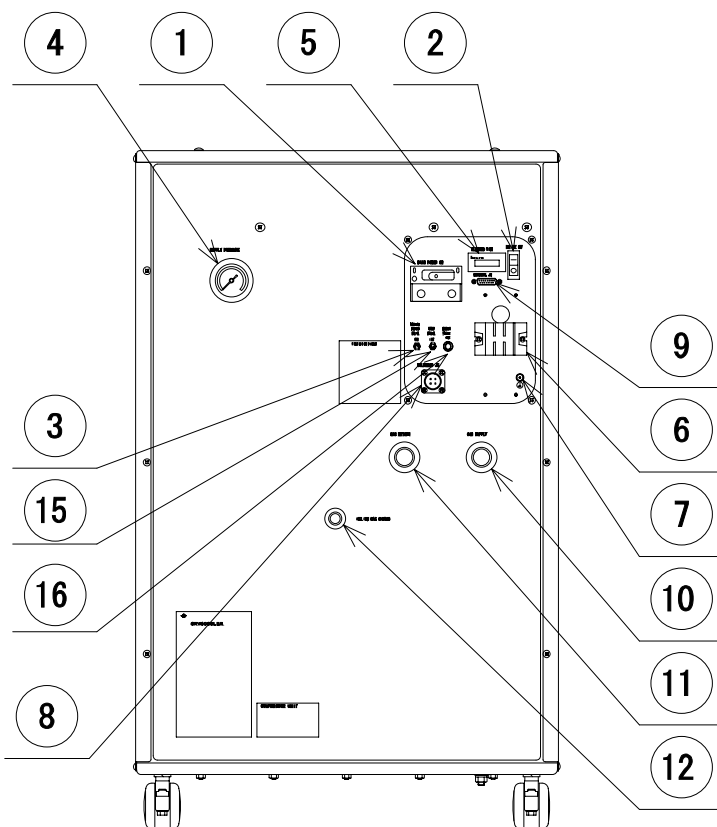


Figure 1.2 CONTROLS AND COUPLINGS FOR CSA-71A COMPRESSOR UNIT



## 1-2-2 GAS AND OIL FLOW IN THE COMPRESSOR UNIT

The flow diagram for CSA-71A Compressor Unit is shown in **Figure 1.3**.

Internal components diagram and its functions are described in **Figure 1.4** and **Table 1.3**.

The Compressor Unit works as follows;

- 1 ) Low pressure He gas (Press.: 0.59 MPa (6.0 kgf/cm<sup>2</sup>G, 85psig) & below) discharged from a Cold Head can be led through a **HE-GAS RETURN CONNECTOR** to the Compressor Unit.
- 2 ) The low pressure (Return) He gas can pass through a **STORAGE TANK** and a **FILTER**, and flow into a **COMPRESSOR CAPSULE**.
- 3 ) The low pressure He gas will be compressed and pressurized in the **COMPRESSOR CAPSULE**, and the high pressure with high temperature He gas after the compression will be discharged from the **COMPRESSOR CAPSULE** outlet.
- 4 ) The high pressure with high temperature He gas will be led to an air cooled **HE-GAS COOLER** and cooled down in the cooler.
- 5 ) The high pressure He gas after cooling will flow into an **OIL SEPARATOR** to separate an almost all of lubricating oil mist from the high pressure He gas.
- 6 ) The separated lubricating oil can be returned to the **COMPRESSOR CAPSULE** through a lub oil return pipings.
- 7 ) The high pressure He gas discharged from the **OIL SEPARATOR** will be led to an **ADSORBER**.
- 8 ) The remained lub oil contents in the high pressure He gas can be adsorbed through an active charcoal layer to make the high pressure He gas being pure.
- 9 ) The pure high pressure He gas can be supplied to the Cold Head through a **HE-GAS SUPPLY CONNECTOR**.

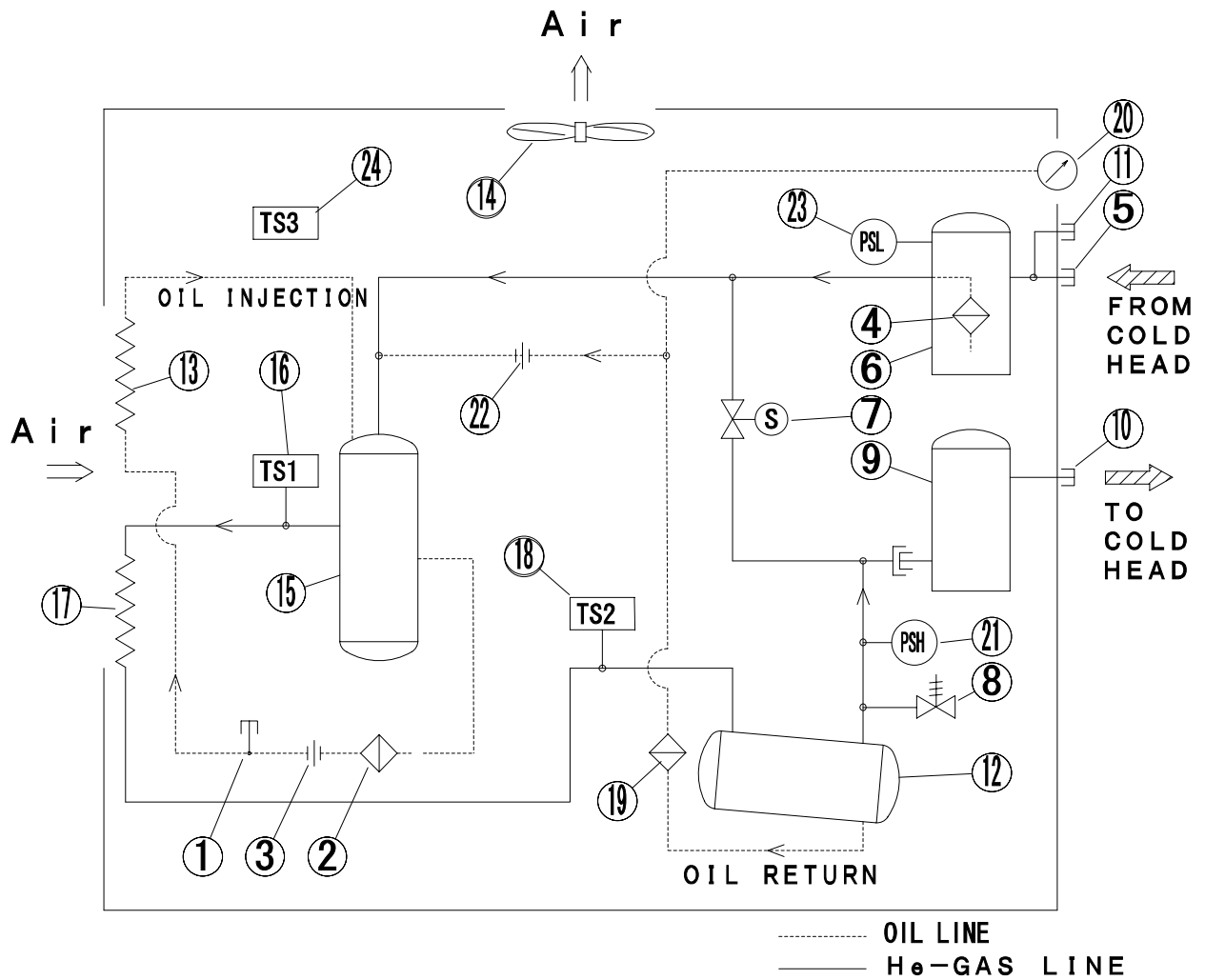


Figure 1.3 HELIUM GAS FLOW DIAGRAM FOR CSA-71A COMPRESSOR UNIT

1-2-3 INTERNAL COMPONENTS

The parts list and its functions are described in **Table 1.3**.

The He-gas flow diagram and internal components are shown in **Figure 1.3** and **Figure 1.4**.

**Table 1.3 FUNCTIONS OF THE INTERNAL COMPONENTS FOR CSA-71A COMPRESSOR UNIT**

No.	PARTS	FUNCTIONS
1	OIL CHARGE CONNECTOR	To use for refilling a lubricating oil.
2	FILTER	To eliminate contaminators and debris from a recirculating lub oil.
3	ORIFICE	To use for adjusting a recirculating lub flow.
4	FILTER	To eliminate contaminators and debris from a He-gas suction for a Compressor Capsule.
5	HE-GAS RETURN CONNECTOR	To use for connecting a Flex Line (for Return He-gas line).
6	STORAGE TANK	A He-gas reservoir for piping to Compressor Capsule.
7	SOLENOID VALVE	An electro-magnetic operation valve for He-gas piping.
8	RELIEF VALVE	To keep a maximum high pressure for the He-gas piping safely.
9	ADSORBER	To use for eliminating a remained oil mist in the compressed He-gas after treatment by the Oil Separator.
10	HE-GAS SUPPLY CONNECTOR	To use for connecting a Flex Line (for Supply He-gas line).
11	HE-GAS CHARGE CONNECTOR	To use for charging and refilling a He-gas.
12	OIL SEPARATOR	To eliminate oil contamination from the compressed He-gas.
13	OIL COOLER	An air cooled type heat exchanger for recirculating lub oil.
14	FAN	A cooling forced draft fan for a Compressor Unit.
15	COMPRESSOR CAPSULE	A He-gas compressed for the unit.
16	THERMOSTAT : TS1 110 deg.C (230 deg.F)	A thermal sensor & controller for the compressed He-gas temperature of compressor capsule outlet.
17	HE-GAS COOLER	An air cooled type heat exchanger for compressed He-gas.
18	THERMOSTAT : TS2 60 deg.C (140 deg.F)	A thermal sensor & controller for the compressed He-gas temperature of He-gas cooler outlet.
19	FILTER	To eliminate contaminators and debris from a lub oil return of Oil Separator.
20	PRESSURE GAUGE	To indicate a filled He-gas pressure and compressed He-gas pressure of the unit.
21	HIGH SIDE PRESSURE SWITCH : PSH	A pressure sensor for compressed He-gas pressure control.
22	ORIFICE	To use for adjusting a recirculating lub oil flow.
23	LOW SIDE PRESSURE SWITCH : PSL	A pressure sensor for compressed He-gas pressure control.
24	THERMOSTAT : TS3 55 deg.C (131 deg.F)	A thermal sensor & controller for the air temperature inside an enclosure of the unit.
28	CONTROL BOX	An electronic control, surveillance and alarming system for the He-gas Compressor Unit.

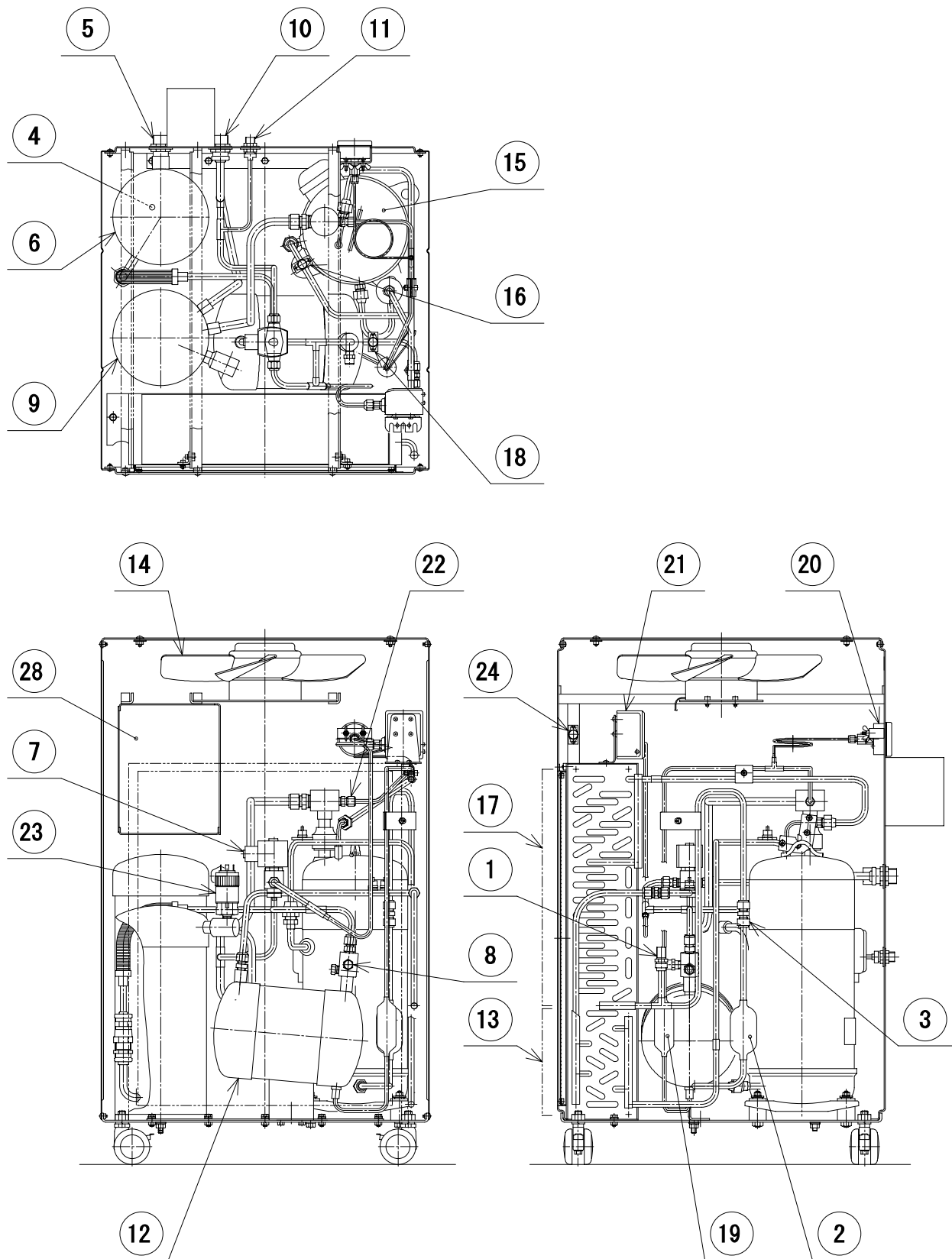



Figure 1.4 COMPONENTS OF CSA-71A COMPRESSOR UNIT

1-3 ELECTRICAL DESCRIPTION

1-3-1 EXTERNAL CONNECTOR

**WARNING**



**<Warning about electric shock>**

Pay special attention to its wiring when using the external connector on the compressor unit. Connecting a jumper wire between Pins No.6 - No.8, No.6 - No.13 and No.6 - No.15 may result in misoperation in some of safety devices in the equipment, causing electric shock, burn or malfunction.

This cryocooler includes a high-voltage section. Touching it may result in electric shock. Handle it with extreme care.

**"IMPORTANT"**

See **"ELECTRICAL SCHEMATIC"** of **CSA-71A Compressor Unit, for detail.**

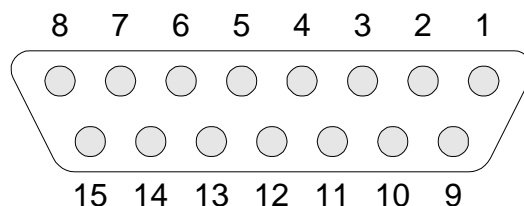
External Connector can be used monitoring the status of the Compressor Unit and the remote control sequences of the Compressor Unit are described in **Table 1.4**.

The "D-sub" pins indicated in **Figure 1.5** on the control panel for the Compressor Unit can be applied to an initial condition monitoring for a first-aid diagnostics of the Compressor Unit by means of measuring the each item with a digital Volt/Ohm Meter. The Fault Condition classified the digital meter reading as referred to the **Table 1.4** can be identified simply an actual operation condition of the Compressor Unit in the field.

**Table 1.4 EXTERNAL CONTROL / ALARM**

No.	ITEM	OPERATION		PIN No.	FAULT CONDITION*	
1	Pressure Alarm Signal	Contact	Normal	Close	1, 2	> 10 <sup>6</sup> ohm
			Alarm	Open		
2	Temp. Alarm Signal	Contact	Normal	Close	3, 4	> 10 <sup>6</sup> ohm
			Alarm	Open		
3	Room Temp. Alarm Signal	Contact	Normal	Close	9, 10	> 10 <sup>6</sup> ohm
			Alarm	Open		
4	Drive Indication	DC Power	Operate	24V DC(0.15A max.)	6, 7	0 V
			Stop	0V		
5	Control Voltage	DC Power	Output 24V DC(0.15A max.), when Main Power SW is "ON"		7, 13	
6	Remote Reset	Relay	Pulsed 24VDC for 1 second to be furnished by user.		12, 14	
7	Remote Drive	Contact	Drive	Close	8, 15	
			Stop	Open		

\* Digital Volt./Ohm Meter Reading



**Figure 1.5 EXTERNAL CONNECTOR WIRING ON THE COMPRESSOR UNIT**

1-3-2 SAFETY DEVICES

The safety devices list for Compressor Unit is shown in Table 1.5.

Table 1.5 SAFETY DEVICES OF CSA-71A

ITEM	FUNCTIONS
THERMOSTAT : (TS1)	Setting temperature; 110 deg.C (230 deg.F) ---- approx. To shut down the Compressor Unit and signal a high temperature alarm to the External Connector, in case of higher temperature of a compressed He-gas at a compressor outlet than the setting temperature.
THERMOSTAT : (TS2)	Setting temperature; 60 deg.C (140 deg.F) ---- approx. To shut down the Compressor Unit and signal a high temperature alarm to the External Connector, in case of higher temperature of a compressed He-gas at a He-gas cooler outlet than the setting temperature.
THERMOSTAT : (TS3)	Setting temperature; 55 deg.C (131 deg.F) ---- approx. To signal a higher temperature alarm to the External Connector, in case of higher temperature of ambient inside the unit enclosure than the setting temperature.
SOLENOID VALVE : (SV)	To stabilize a pressure for even of the He-gas between the Supply and Return piping, at a shut off the Compressor Unit.
HIGH PRESSURE SWITCH : (PSH)	Setting pressure; "Operate" 2.55 MPa ---- approx. (26.0 kgf/cm <sup>2</sup> G, 369 psig) "Reset" 2.26 MPa ---- approx. (23.0 kgf/cm <sup>2</sup> G, 327 psig) To adjust a Supply He-gas pressure smoothly by a function of the pressure switch for Open and/or Shut, in case of higher pressure of the Supply He-gas than the setting pressure.
LOW PRESSURE SWITCH : (PSL)	Setting Pressure; "Operate" 0.15 MPa ---- approx. (1.5 kgf/cm <sup>2</sup> G, 22 psig) To shut down the Compressor Unit and signal a Low pressure alarm to the External Connector, in case of lower pressure of a compressed He-gas caused by a smaller quantity of He-gas than original filling in the compressor unit.
RELIEF VALVE	Setting pressure; "Operate" 2.61 - 2.75 MPa (26.6 - 28.0 kgf/cm <sup>2</sup> G, 378 - 398 psig) "Reset" 2.50 MPa ---- minimum (25.5 kgf/cm <sup>2</sup> G, 362 psig) To adjust a Supply He-gas pressure smoothly by a function of the Relief Valve for blowing off the He-gas to the atmosphere, in case of higher pressure of Supply He-gas than the setting pressure.

**Table 1.5 SAFETY DEVICES OF CSA-71A  
(Continued)**

MAIN POWER SWITCH : (DS)	Setting current; 29 A To shut down the Compressor Unit, in case of occurring over-current and/or short-circuit than the setting current.
PHASE FAILURE RELAY : (RPR)	To avoid starting-up of the Compressor Unit in case of an abnormal operation caused by irregular connecting of Input Power Cable such as failure connecting.
FUSE : (F1, F2, F3)	To protect the Compressor Unit from the over-load caused by short-circuit and/or any other electrical failure in the DC power or the Phase Failure Relay.
FUSE : (F4, F5, F6)	To protect the Compressor Unit from the over-load caused by short-circuit and/or any other electrical failure in the Cooling Fan assembly.
FUSE : (F7, F8, F9)	To protect the Compressor Unit from the over-load caused by short-circuit and/or any other electrical failure in the Cold Head assembly.
THERMAL PROTECTOR : (for Cooling Fan)	Setting temperature; 135 deg.C (275 deg.F) ---- approx. To terminate the Cooling Fan operation by a function of disconnecting the Input Power at the setting temperature, in case of higher temperature than the normal condition caused by over-load and/or any other electrical failure in the Cooling Fan assembly.

## 2 INSTALLATION

### 2-1 SITE REQUIREMENT

#### CAUTION



#### <Caution against misoperation>

Do not use inverter for the main power source of the compressor unit. Operating with inverter may result in the damage or malfunction of the compressor electric circuit.

Avoid using the transformer for the main power source of the compressor unit. If the transformer is installed at the upstream of the unit, lacking phase protection circuit with the cryocooler occurs in a malfunction. That may result in misoperation or malfunction. When using the transformer, install the other lacking phase protection device in upstream of the transformer.

Secure enough space around the compressor unit for heat radiation and maintenance. Failing to secure enough space may result in misoperation or malfunction.

Sufficient space is required for venting. Failing to secure sufficient space may result in misoperation or malfunction.

CSA-71A (air cooled, low voltage type) should be installed in a clean environment. Installing it in a dusty environment such as inside a factory will require frequent cleaning of the cooler fins or may result in misoperation or malfunction.

- An almost level and even area in the field will be selected to install the Compressor Unit.
- An area to be influenced by splashing water and/or dusts will not be selected to install the Compressor Unit installation area.
- A clean environmental condition without dirt and/or free from an exhausted heat will be selected to install the Compressor Unit in the field.
- An efficient ventilated area will be required to free from an exhausted heat of the Compressor Unit in the field.
- A suitable air conditioning capacity will be secured for an installing area for the Compressor Unit in the field.
- Any object and/or obstacle cannot be positioned on a ventilation fan outlet in a top area of the enclosure and/or on surroundings of the Compressor Cooler.
- Any heat sensitive object cannot be positioned on surroundings of the Compressor Unit.

#### **AMBIENT TEMPERATURE CONDITION**

The ambient temperature must be between 5 deg.C (41 deg.F) and 28 deg.C (82.4 deg.F) to get the specified capacity. The system can operate up to 35 deg.C (95 deg.F) with less than 5% cooling capacity down. The maximum relative air humidity is 85%RH.

#### **HELIUM SUPPLY SYSTEM**

A helium supply system is necessary if you need to decontaminate the helium gas, or charging the helium gas that has leaked out of the system. A helium supply system includes a Grade 5 (99.999% pure) helium gas bottle, a regulator, an outlet valve, and a charging hose or equivalent delivery line.

#### **POWER SOURCE**

Ensure the correct AC power source is available for the compressor. See **Table 1.1** for the power requirements for your system.

#### **ROOM TEMPERATURE**

Ensure the room temperature to meet the specification shown in **Table 1.1**. Air conditioning shall be capable of handling heat load. Keep the room temperature shown in **Table 1.1**.

#### **SAFETY / SEISMIC REQUIREMENT**

Secure to lock the locking device of compressor castor.

#### **SERVICE AREA**

The Compressor Unit is air-cooled and should have enough space for air flow as shown in **Figure 2.1**.



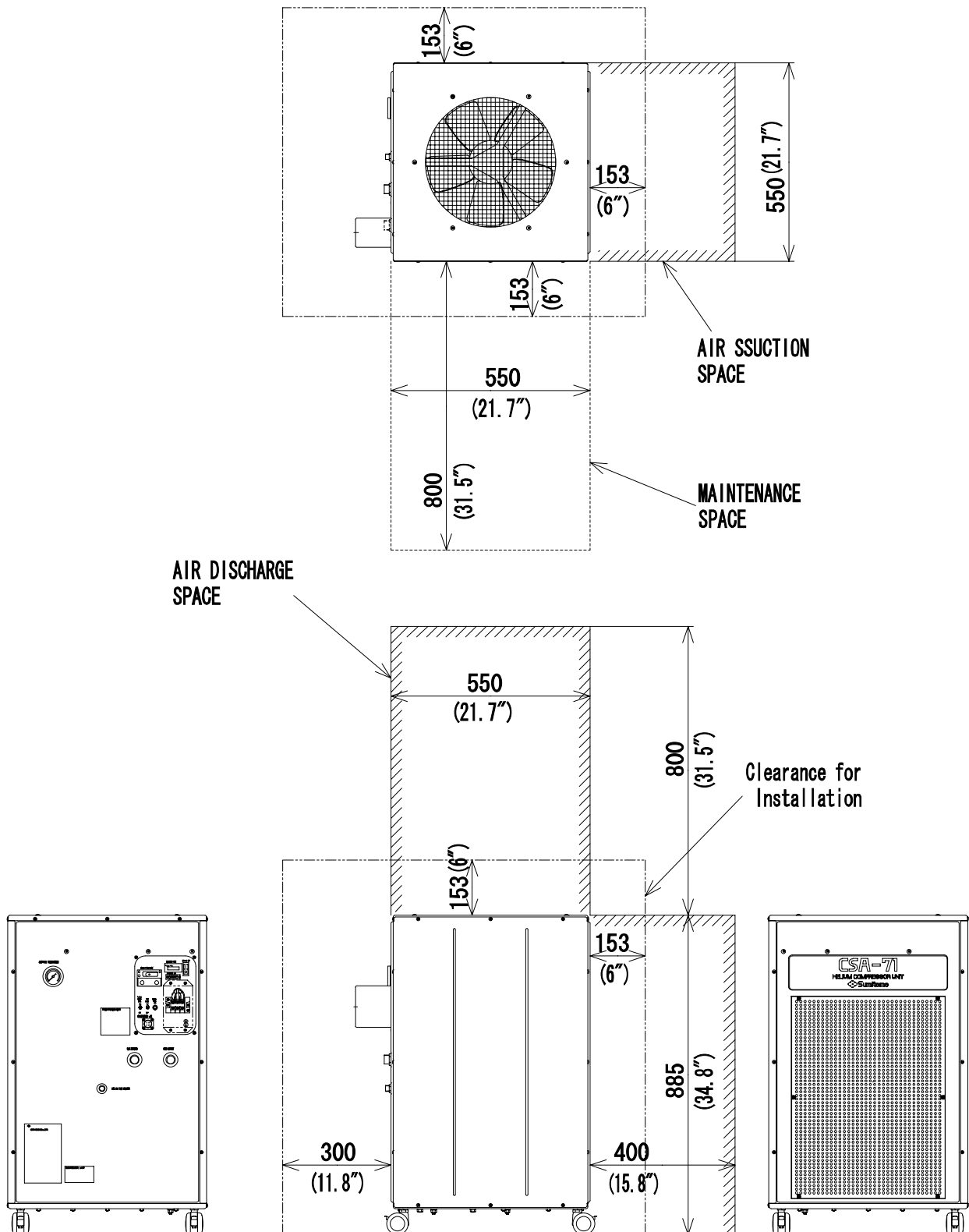



Figure 2.1 AIR COOLED COMPRESSOR UNIT CSA-71A AND ITS REQUIRED SPACE FOR AIR FLOW

2-2 INPUT POWER CABLE CONNECTION

**WARNING**




**<Warning about electric shock>**  
 Make sure the power specification of the cryocooler used conforms to the customer's power supply before using the equipment. Using the cryocooler with a non-conforming power supply may result in electric shock or malfunction.

Be sure to turn off and Lock Out with OFF position the main power of the customer's power source before connecting or disconnecting the input power cable to the Compressor Unit, and then remove the input power cable from the main power. Failing to observe this precaution may result in electric shock.

Do not change the setting of the dial above the main power switch of the compressor unit under any circumstances. Failing to observe this precaution may result in electric shock.

**CAUTION**



**<Caution against misoperation>**  
 Do not use inverter for the main power source of the compressor unit. Operating with inverter may result in the damage or malfunction of the compressor electric circuit.

Avoid using the transformer for the main power source of the compressor unit. If the transformer is installed at the upstream of the unit, lacking phase protection circuit with the cryocooler occurs in a malfunction. That may result in misoperation or malfunction. When using the transformer, install the other lacking phase protection device in upstream of the transformer.

**“IMPORTANT”**

**This cryocooler is provided with a phase reverse protection circuit for the input power. If the input power is connected with reverse phase, the cryocooler does not start.**

**“IMPORTANT”**

**See “ELECTRICAL SCHEMATIC” of CSA-71A Compressor Unit, for detail.**

**“IMPORTANT”**

**See “CSA-71A INPUT POWER CABLE” of “DRAWINGS” for detail.**

Make electrical connection as follows;

**Upstream Protection**

Use the fuses or circuit breakers as upstream protection of L1, L2, L3. The recommended rating of the protection is maximum 60A.

**Power Supply Conductor and Protective Earth Conductor**

Use 75 deg.C wiring sized to 60 deg.C ampacity.

Use copper conductor only. AWG 8 (8.3 mm<sup>2</sup>) or larger.

**Compressor Unit Side**

*Power Supply Conductors*

Ring Terminal: 4.2mm ID (approx.)

Tightening Torque: 1.3 N·m (13 kgf·cm)

*Protective Earth Conductor*

Ring Terminal: 5.2mm ID (approx.)

Tightening Torque: 1.8 N·m (18 kgf·cm)

**User's Power Source Side**

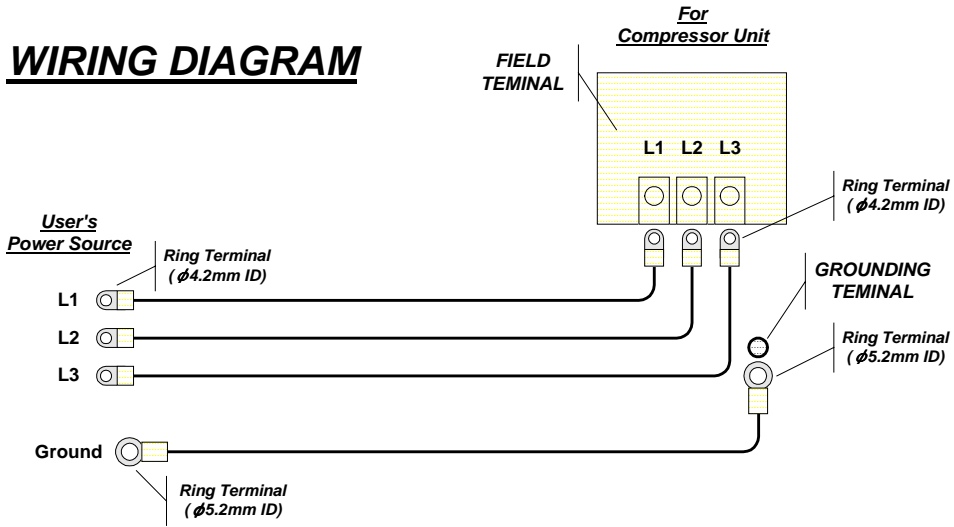
*Power Supply Conductors*

Ring Terminal: 4.2mm ID (approx.)

*Protective Earth Conductor*

Ring Terminal: 5.2mm ID (approx.)

See the **Table 1.1** for power requirements. The cables are marked with label and connect as follows;



### 3 MAINTENANCE

#### WARNING



#### <Warning about electric shock>

This cryocooler includes a high-voltage section. Touching it may result in electric shock. Handle it with extreme care.

Make sure no power is applied to the compressor unit before starting operation when connecting or disconnecting the cold head power cable. Failing to observe this precaution may result in electric shock.

Be sure to turn off and Lock Out with OFF position the main power of the customer's power source before connecting or disconnecting the input power cable to the Compressor Unit, and then remove the input power cable from the main power. Failing to observe this precaution may result in electric shock.

Do not change the setting of the dial above the main power switch of the compressor unit under any circumstances. Failing to observe this precaution may result in electric shock.

Be sure to turn off and Lock Out with OFF position the customer's main power before performing maintenance work such as replacement of fuses. Failing to observe this precaution may result in electric shock.

#### WARNING



#### <Warning about explosion, escape of gas>

This cryocooler (cold head, compressor unit, compressor adsorber, flex lines) contains a high-pressure (about 1.62 MPa (16.5 kgf/cm<sup>2</sup>G, 235 psig)) helium gas sealed in. Hitting the equipment with a sharp edge or touching it with a pointed object may cause explosion or escape of gas. Handle the equipment with extreme care.

Do not disassemble the equipment for purposes other than maintenance specified in this service manual under any circumstances. Disassembling the equipment may result in electric shock, explosion or escape of gas.

#### WARNING



#### <Warning about rotating part>

A venting fan is provided in the exhaust section at the top of the compressor unit. Do not insert foreign substances from the exhaust port under any circumstances. Failing to observe this precaution may result in injury or malfunction.

#### CAUTION



#### <Caution against misoperation>

Do not get on the compressor unit or put an object on top of it. Failing to observe this precaution may prevent the cryocooler from operating normally or cause injury.

Secure enough space around the compressor unit for heat radiation and maintenance. Failing to secure enough space may result in misoperation or malfunction.

Sufficient space is required for venting. Failing to secure sufficient space may result in misoperation or malfunction.

CSA-71A (air cooled, low voltage type) should be installed in a clean environment. Installing it in a dusty environment such as inside a factory will require frequent cleaning of the cooler fins or may result in misoperation or malfunction.

The cold head drive switch provided with the compressor unit is only used for maintenance. Be sure to turn it OFF in normal operation. Using the compressor unit with the cold head drive switch turned ON may result in misoperation or malfunction.

**3-1 PERIODICAL MAINTENANCE**

CSA-71A Compressor Unit is to be required the routine maintenance. The basic maintenance work is to replace the oil mist Adsorber of the Compressor Unit for every 20,000 Hrs. operation as mentioned **Table 3.1**.


**Table 3.1 MAINTENANCE SCHEDULE**

<b>MAINTENANCE</b>	<b>FREQUENCY</b>	<b>REMARK</b>
Replace Compressor Adsorber	Every 20,000 Hrs.	
Charge Helium Gas to Compressor	As required	
Cleaning Air Cooler	At least one time in one year	Depending on the Compressor site conditions.
Compressor Fuse Replacement	As required	

**Table 3.2 RENEWAL PARTS LIST (FRU'S)**


<b>ITEM</b>	<b>DESCRIPTION</b>	<b>Q'TY</b>	<b>DIMENSIONS</b>	<b>PART NUMBER</b>
1	Adsorber	1	OD155 x H447	RE71TN0408
2	Glass Body Fuse 2A	3		RE71WT0600
3	Class G Fuse 3A	3		RE71WT0601
4	Class G Fuse 2A	3		RE71WT0602


3-1-1 REPLACEMENT OF THE COMPRESSOR ADSORBER


**WARNING**  **<Warning about explosion, escape of gas>**  
 This cryocooler (cold head, compressor unit, compressor adsorber, flex lines) contains a high-pressure (about 1.62 MPa (16.5 kgf/cm<sup>2</sup>G, 235 psig)) helium gas sealed in. Hitting the equipment with a sharp edge or touching it with a pointed object may cause explosion or escape of gas. Handle the equipment with extreme care.

Do not disassemble the equipment for purposes other than maintenance specified in this service manual under any circumstances. Disassembling the equipment may result in electric shock, explosion or escape of gas.

The cold head, compressor unit, compressor adsorber and flex lines are pressurized with helium gas. Purge the helium gas from all pressurized components before disposing. Open the purging valve gradually or it may result in serious injury.

**WARNING**  **<Warning about rotating part>**  
 A venting fan is provided in the exhaust section at the top of the compressor unit. Do not insert foreign substances from the exhaust port under any circumstances. Failing to observe this precaution may result in injury or malfunction.

**WARNING**  The Adsorber weight is about 11.0kg. Be careful of handling so that it may not get hurt when replace the adsorber.

**CAUTION**  **<Caution against misoperation>**  
 Do not get on the compressor unit or put an object on top of it. Failing to observe this precaution may prevent the cryocooler from operating normally or cause injury.

The Oil Mist Adsorber is required to replace for every 20,000 Hrs operation.

**Table 3.3 ADSORBER FOR COMPRESSOR UNIT**

	DESCRIPTION	Q'TY	PART NUMBER	REMARK
1	Adsorber	1	RE71TN0408	OD155 x H447

**Table 3.4 REQUIRED TOOLS FOR ADSORBER REPLACEMENT**

	TOOLS	REMARK
1	1" open-end wrench	For Aero-quip coupling
2	1-1/8" Open-end wrench	For Aero-quip coupling
3	1-3/16" Open-end wrench	For Aero-quip coupling
4	Snoop liquid	For leak check
5	Cotton wipers	For leak check
6	13 mm Open-end wrench	For fixing nut for Adsorber
7	Screw driver (phillips(+))	For side panel of Compressor Unit.

Replace the Adsorber instructed as follows;

**PREPARATION**

- 1 ) Shut down the Cryocooler.
- 2 ) Disconnect the Input Power Cable from the Compressor Unit.
- 3 ) Disconnect the Supply and Return Flex Lines from the Compressor Unit.

**REMOVING THE USED ADSORBER**

- 1 ) Loosen the screws that hold the compressor side panel and remove the panel.



- 2 ) Disconnect the Adsorber Self-Sealing Coupling. Use three wrenches.



- 3 ) Remove the Nut secured the Adsorber to Rear Panel. Use two wrenches.



- 4) Remove the Nut and Washer secured the Adsorber to the base panel of the Compressor Unit.



- 5) Remove the used Adsorber from the Compressor frame.





**INSTALLING NEW ADSORBER**

- 1) Set a new Adsorber.
- 2) Secure the Adsorber to the base panel of the Compressor Unit by tightened Nut and Washer.
- 3) Secure the Adsorber to Rear Panel by tightening Nut.
- 4) Connect the Adsorber Self-Sealing Coupling.
- 5) Reinstall the panels and secure them by tightening the screws.
- 6) Ensure that the pressure gauge indication is specified value for the type of Cold Head. Charge helium gas, in case of low pressure indicating.

### 3-1-2 CLEANING THE COMPRESSOR COOLER

**WARNING**

Do not touch the cooler fin of the Compressor Unit during fin cleaning. Touching the fin may cause the injury.


Periodical cleaning for the air cooled heat exchanger for lub. oil / gas cooler of the Compressor Unit is essential part to maintain the Cryocooler performance and reliability. The cooler for the Compressor Unit has a minimum operating life of around one year in the computer / equipment room. The period of the cleaning will be depended on the environment conditions of the Compressor Unit.

**CLEANING PROCEDURE**

- 1) Loosen the screws that hold the Cooler Cover Panel and remove the panel.
- 2) Clean up the adherent dusts on the surface of Compressor Cooling Fins using portable Vacuum Cleaner.
- 3) Replace the Cooler Cover Front Panel and secure by tightening the screws.



3-2 FUSE REPLACEMENT

<p><b>WARNING</b></p> 	<p><b>&lt;Warning about electric shock&gt;</b>                  This cryocooler includes a high-voltage section. Touching it may result in electric shock. Handle it with extreme care.</p> <p>Be sure to turn off the customer's main power and remove the input power cable from the compressor unit before performing maintenance work such as replacement of fuses. Failing to observe this precaution may result in electric shock.</p>
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Fuses are equipped inside of the Control Box for the Compressor Unit.

Table 3.5 LIST OF FUSES

Fuse No.	Description	Part Number	Remarks
F1 F2 F3	Glass Body Fuse 2A	RE71WT0600	For DC Circuit
F4 F5 F6	Class G Fuse 3A	RE71WT0601	For Compressor Fan
F7 F8 F9	Class G Fuse 2A	RE71WT0602	For Cold Head Motor

**FUSE REPLACING PROCEDURE**

- 1) Loosen the screws that hold the Compressor Unit side panel, and remove the panel.
- 2) Replace the Fuses.



F1 ..... F9

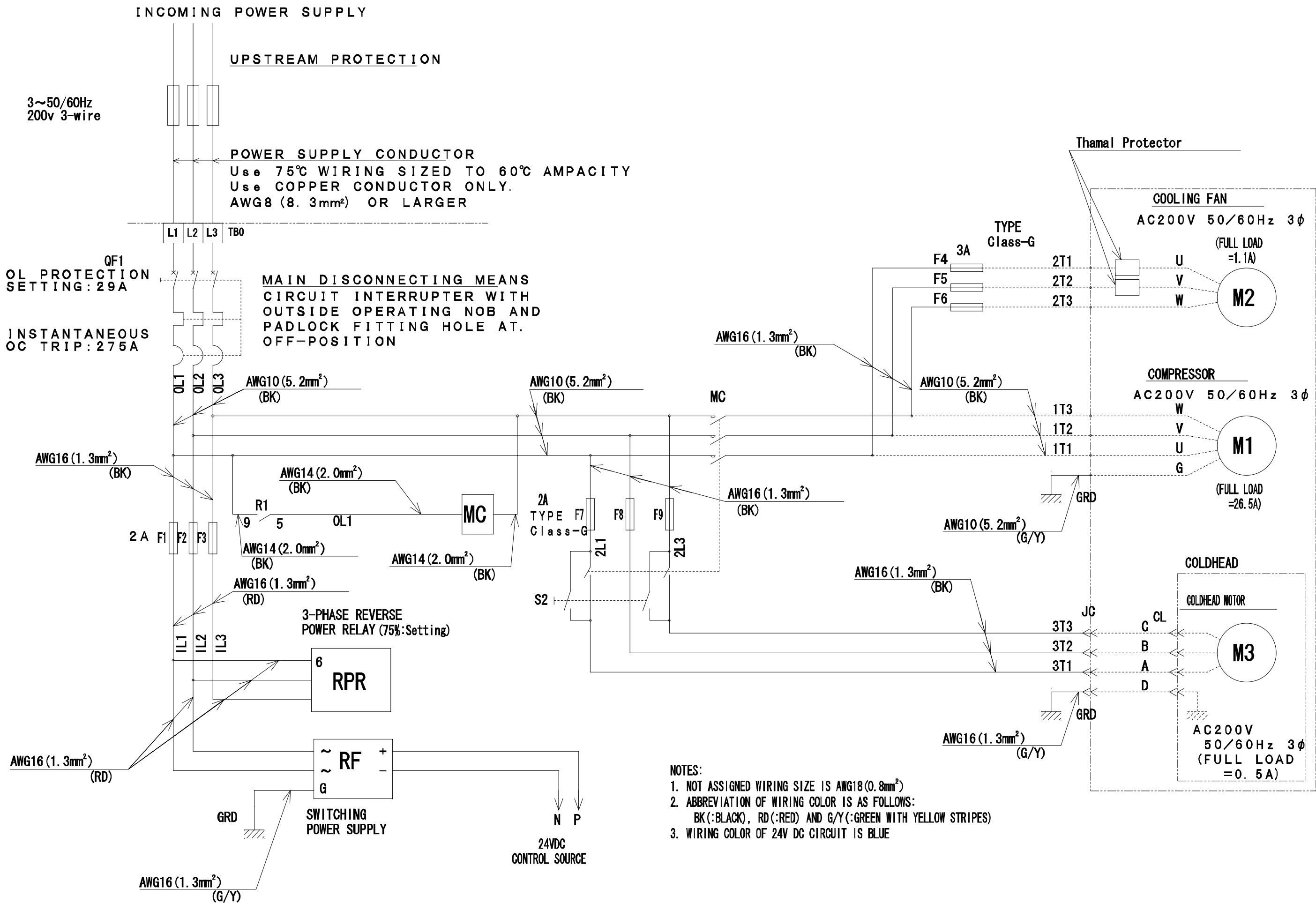
***FUSES***

**APPENDIX****ELECTRICAL SCHEMATIC**

No.	PART NAME
1	ELECTRICAL SCHEMATIC of CSA-71A (FOR AC CIRCUIT)
2	ELECTRICAL SCHEMATIC of CSA-71A (FOR DC CIRCUIT)

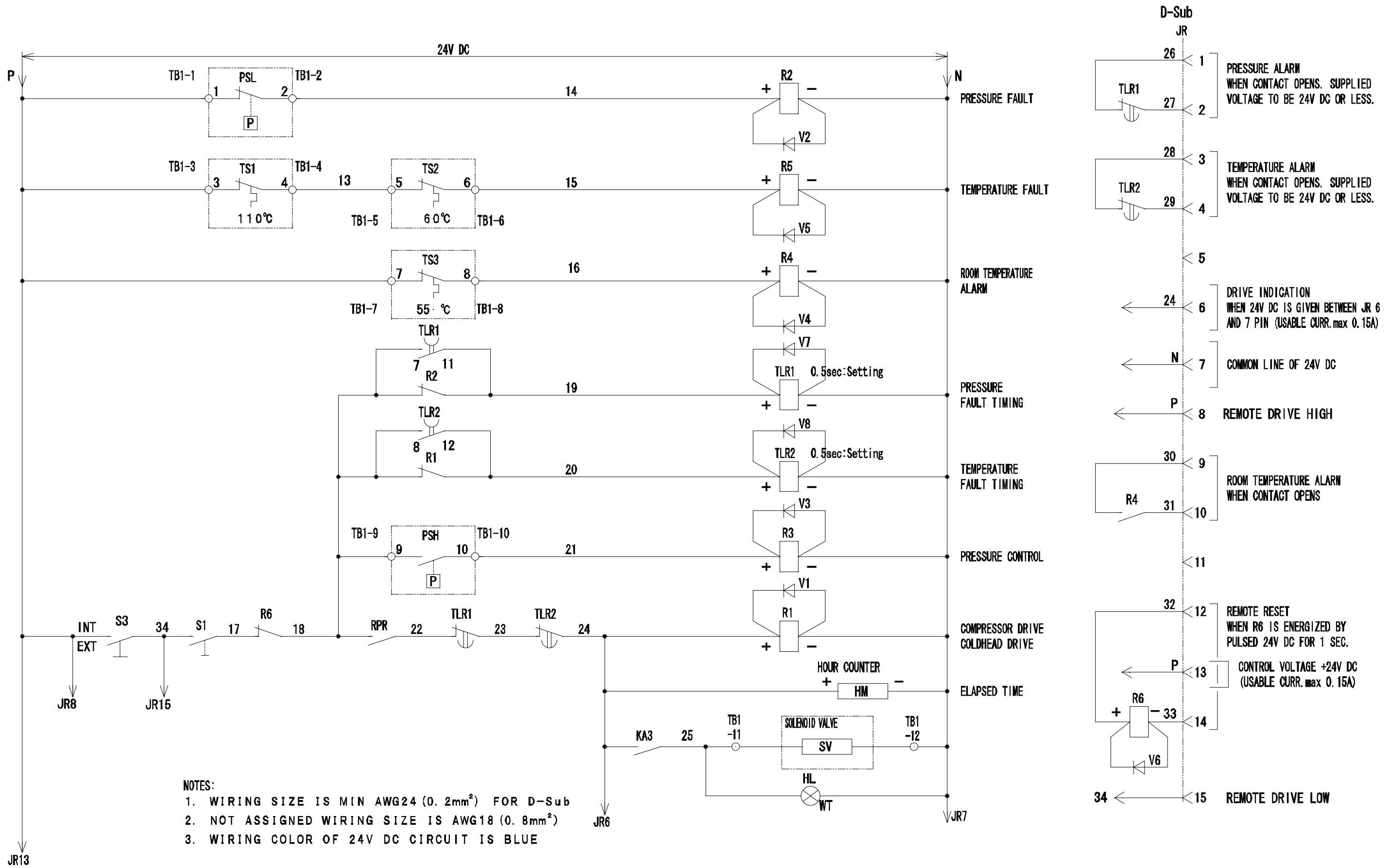
**DRAWINGS**

No.	PART NAME
1	ADSORBER
2	GLASS BODY FUSE 2A
3	CLASS G FUSE 3A
4	CLASS G FUSE 2A
5	CSA-71A INPUT POWER CABLE



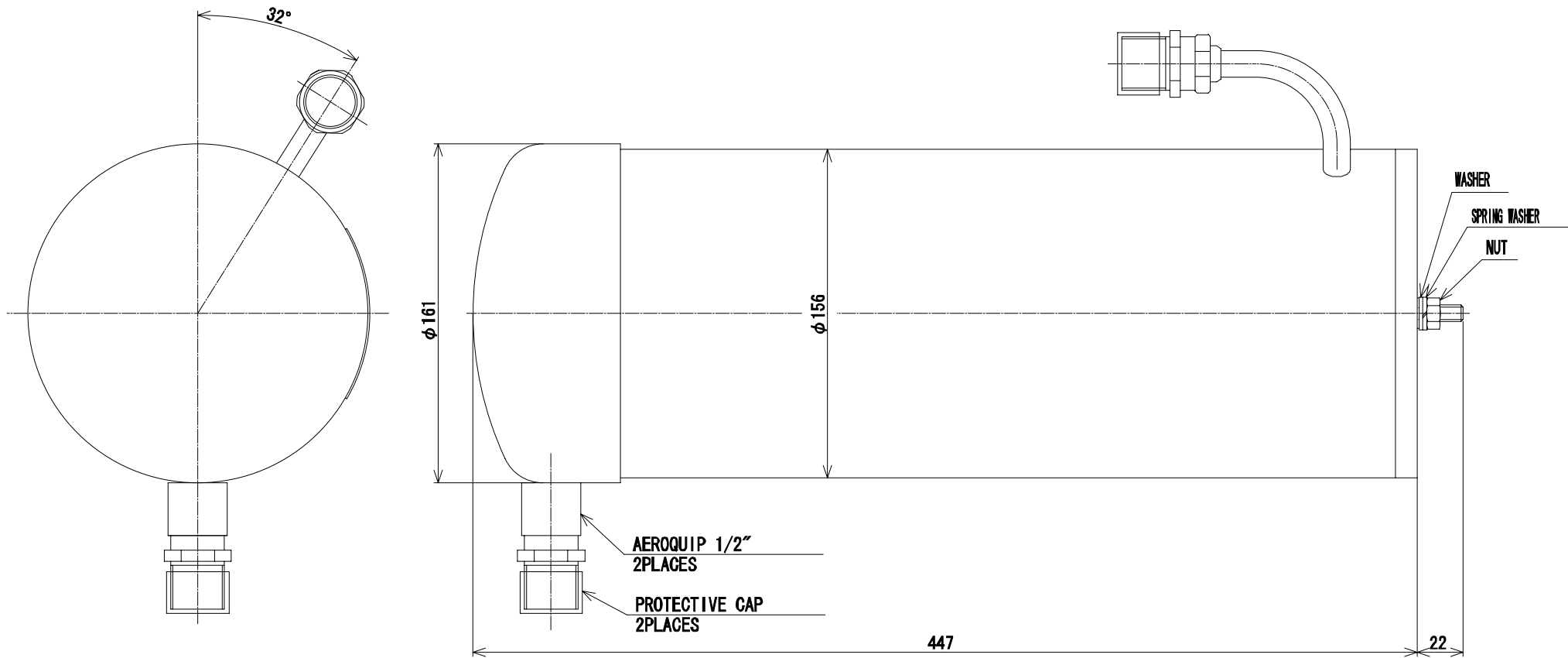
- NOTES:**
1. NOT ASSIGNED WIRING SIZE IS AWG18(0.8mm<sup>2</sup>)
  2. ABBREVIATION OF WIRING COLOR IS AS FOLLOWS:  
BK(:BLACK), RD(:RED) AND G/Y(:GREEN WITH YELLOW STRIPES)
  3. WIRING COLOR OF 24V DC CIRCUIT IS BLUE

**CSA-71A CONTROL PANEL  
SCHEMATIC DIAGRAM 1/2**



NOTES:  
 1. WIRING SIZE IS MIN AWG24 (0.2mm<sup>2</sup>) FOR D-Sub  
 2. NOT ASSIGNED WIRING SIZE IS AWG18 (0.8mm<sup>2</sup>)  
 3. WIRING COLOR OF 24V DC CIRCUIT IS BLUE

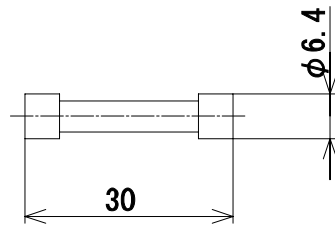
CSA-71A CONTROL PANEL  
 SCHEMATIC DIAGRAM 2/2



**NOTE**

- (1) CHARGED HELIUM GAS 16.5 kg (at 6.2 MPa).
- (2) WEIGHT 11 kg.

**ADSORBER**

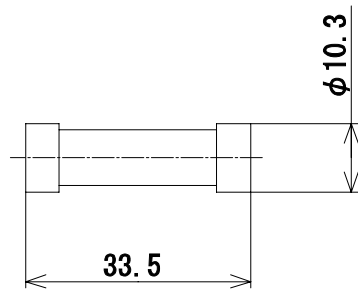


NOTE

1. CURRENT RATING 2A.

GLASS BODY FUSE 2A

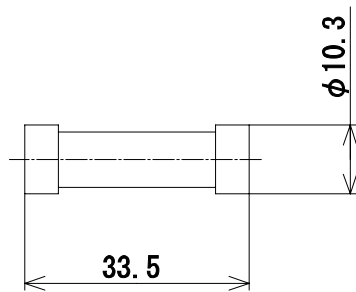




**NOTE**

- 1. CLASS G.**
- 2. CURRENT RATING 3A.**

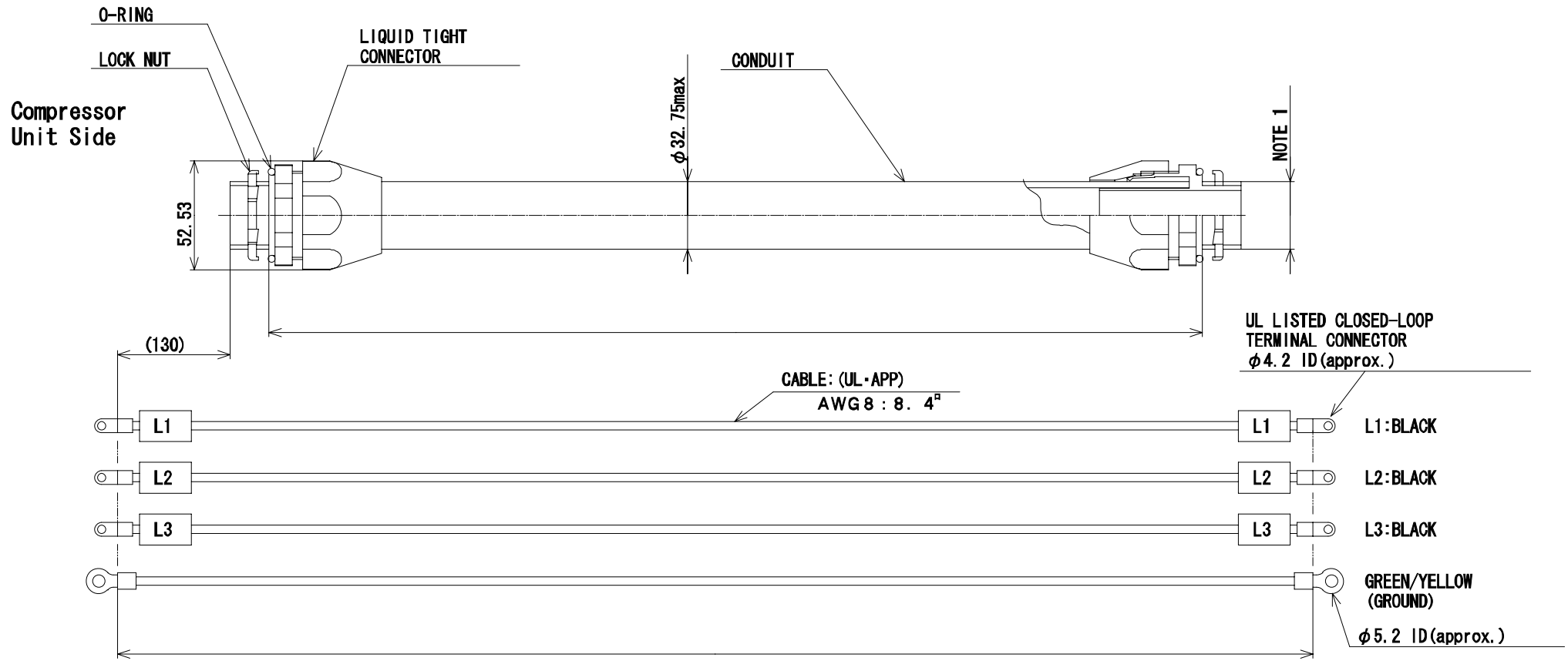
**CLASS G FUSE 3A**



NOTE

1. CLASS G.
2. CURRENT RATING 2A.

CLASS G FUSE 2A



**NOTE**

- (1) HOLE SIZE : MIN  $\phi$  34mm.
- (2) PART TO BE BAGGED OR BOXED AND SEALED FROM DIRT AND MOISTURE.

**CSA-71  
INPUT POWER CABLE**

## REVISION CONTROL

Manual No.	Revision	Remarks	Date	
CD32ZZ-067	-A	Publication of first edition.	DEC. 10 / 1999	
	-B	Change the SHI address.	JAN. 25 / 2001	
	-C	Delete the description of spare fuse.	JAN. 30 / 2001	
	-D	Change the Electrical Schematic Diagram.	FEB. 19 / 2001	
	-E	Change the specification of power requirement.	MAR. 21 / 2001	
	-F	Add the specification of recommended power requirement.	APR. 1 / 2002	
	-G	Add the remote drive function.	MAY 31 / 2002	
	-H	Correct the descriptions of Input Power Cable Connection.	JUL 11 / 2002	
	-I	Add the transformer-use CAUTION	FEB. 28 / 2003	
	-J	Change the division name.	JUN. 9 / 2003	
	-K	Add the description for the RDK-408D2 and S2 Cold Head.	DEC. 18 / 2003	